

Work Order ID 64803

Friday, December 17, 2010 7:58:04 AM



Page 1

Item ID: D2562-001

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 12/16/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 1/19/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

PK

Date:

10-2-18

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2562

Rev D

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch to length as per Dwg D2562

EM-L 11/01/18

8X

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- Bend end as per Dwg D2562 Angle "D" □ 2-Debur

EM-L 11/01/18

8X

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Sublot 19

XS

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Friday, December 17, 2010 7:58:04 AM



Accept

**Setup Start**

Stop



11-11-11

Cust Item ID:

Customer:

Reference:

Run Start



Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00



Powdercoat

M 115951.

0.00

Powder Coating

Memo

START TIME:

12:00

□OVEN TEMPERATURE:

7:00 ☐ FINISH TIME:

17.30

8. BR 1101-24

0.00



QC

Memo

0.00

Quality Control

11/01/2011

8 0

0.00



Packaging

Memo

0.00

Packaging

11/1/24 SP (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 64803

Friday, December 17, 2010 7:58:04 AM

Page 3

Item ID: D2562-001

Accept

Revision ID:

Item Name: Strut

Start Date: 12/16/2010 Start Qty: 8.00

Required Date: 1/19/2011 Req'd Qty: 8.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/26

11/01/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 17, 2010 7:58:09 AM

Page 1

Work Order ID: 64803

Parent Item: D2562-001

Parent Item Name: Strut



Start Date: 12/16/2010

Required Date: 1/19/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP ☐ F ☐ 02.04.15 ☐ Added dwg Rev.B1 ☐ NG ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	61.9372	1.7067	14.37221			



304 RD Tube .500 x .035W



mk 11/01/18

Location

MAT

115593

115990

Loc Qty

61.93722335

9.080387

52.8568364

Loc Code

14-37221

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART

RETURN TO:

ENGINEERING

UNCONTROLLED COPY

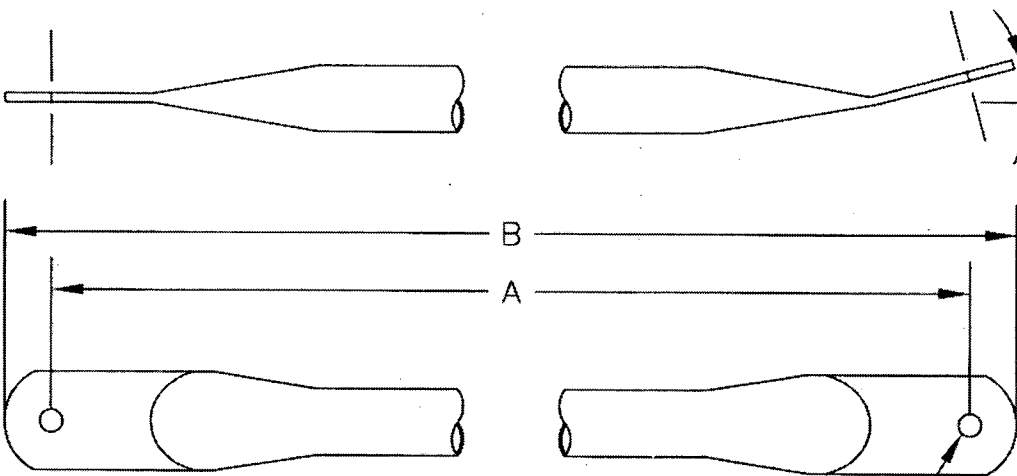
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 445032/02-17

ANGLE D



"C" DIA TO BE OPENED MANUALLY

PUNCH ENDS PER SPEC CONTROL DRAWING D2727

PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.05.27

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DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADADESIGN
CPDRAWN BY
RF

DRAWING NO.

APPROVED

D2562

REV. D

SHEET 1 OF 1

DATE

05.05.18

TITLE

STRUT

SCALE

1:2

A

96.05.01

NEW ISSUE

B

98.10.15

UPDATED MATERIAL NOTE (TSR A603)

C

02.06.05

ADD -005; ADD FINISH

D

05.05.18

ADD -007/-011/-013; UPDATE -005

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